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### FRICIONAL AUTO-VIBRATIONS IN A CONTACT THERMOELASTIC PROBLEM IN WEAR CONDITIONS

Friction and wear are complex processes which influence each other making up a sole diverse process of a friction unit work [1]. Consider contact and wear of one-dimensional model of the thermo-elastic contact of a body with a surrounding medium. Assume, that this body is represented by a rectangular block  $-L < X < L$ ,  $-a/2 < Y < a/2$ ,  $-b/2 < Z < b/2$  (Fig.1). The block has the mass  $M$  subject to the force  $F = F_* h_F(t)$  and moves vertically along rigid walls in direction  $z_1$  of the rectangular co-ordinates  $0x_1y_1z_1$ . The distance between rigid walls is always equal to initial block thickness  $2L$ . Also assume that according to Coulomb's law the friction force is proportional to normal part of reaction and kinematical coefficient of friction  $f$ . The coefficient of friction is assumed to be a nonlinear function of the sliding

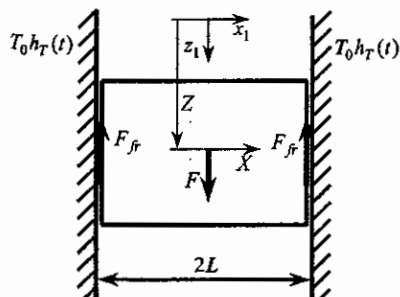


Figure 1 A model of the problem

velocity [2]. It is assumed that the heat conduction between the block and the rigid walls obeys Newton's law. The ends of the block  $X = \pm L$  are maintained at temperature  $T_0 h_T(t)$  ( $h_T(t) \rightarrow 1$ ,  $t \rightarrow \infty$ ) and the sides  $Y = \pm a/2$ ,  $Z = \pm b/2$  are thermally insulated. It causes a parallelepiped heat extension in the direction of  $0x_1$ , and the body starts to contact with walls. In the result of this process a frictional contact on the parallelepiped sides

$X = \pm L$  occurs.

In the considered case, the studied problem is governed by dynamics of the block mass centre

$$m\ddot{Z}(t) = F_* h_F(t) - 2f(\dot{Z})P(t), \quad (1)$$

and equations of the stress theory for an isotropic body

$$\frac{\partial}{\partial X} \left[ \frac{\partial}{\partial X} U(X, t) - \alpha \frac{1+\nu}{1-\nu} T(X, t) \right] = 0, \quad \frac{\partial^2}{\partial t^2} T(X, t) = \frac{1}{k} \frac{\partial}{\partial t} T(X, t), \quad (2)$$

with the attached mechanical

$$U(-L, t) = -U^w(t), \quad U(L, t) = U^w(t), \quad (3)$$

heat

$$\mp K \frac{\partial}{\partial X} T(\mp L, t) + \alpha_T [T(\mp L) - T_0 h_T(t)] = f(\dot{Z}) \dot{Z}(t) P(t), \quad (4)$$

and initial

$$T(X, 0) = 0, \quad -L < X < L, \quad Z(0) = 0, \quad \dot{Z}(0) = 0 \quad (5)$$

conditions. Normal stresses occurred in block are defined through

$$\sigma_{XX}(X, t) = \frac{E}{1-2\nu} \left[ \frac{1-\nu}{1+\nu} \frac{\partial}{\partial X} U(X, t) + \alpha T(X, t) \right], \quad (6)$$

where  $K, k$  are the thermal conductivity and thermal diffusivity of the block material respectively;  $E, \nu, \alpha$  are Young's modulus, Poisson's ratio and the coefficient of thermal expansion respectively for the material of the block;  $1/\alpha_T$  is the contact resistance;  $P(t) = -\sigma_{XX}(\pm L, t)$  is pressure;  $\dot{Z}(t)$  is sliding velocity;  $m = M/ab$ .

To determine the amount of wear at the right and left ends during sliding the Archard's law of wear is used:

$$\dot{U}^w(t) = K_w \dot{Z}(t) P(t), \quad (7)$$

where  $K_w$  is known as the wear coefficient.

Let us introduce the following similarity coefficients

$$t_* = L^2/k \text{ [s]}, \quad v_* = k/L \text{ [m/s]}, \quad P_* = T_0 E \alpha / (1-2\nu) \text{ [N/m}^2\text{]}, \quad (8)$$

and the following non-dimensional parameters

$$x = \frac{X}{L}, \quad \tau = \frac{t}{t_*}, \quad z = \frac{Z}{L}, \quad u^w = \frac{2(1-\nu)U^w}{T_* \alpha L (1+\nu)}, \quad p = \frac{P}{P_*}, \quad \theta = \frac{T}{T_0}, \quad \varepsilon_1 = \frac{2P_* t_*^2}{mL}, \quad (9)$$

$$\gamma = \frac{E \alpha k}{(1-2\nu)K}, \quad k^w = \frac{K^w E (1-\nu)}{(1+\nu)(1-2\nu)}, \quad Bi = \frac{L \alpha_T}{K}, \quad m_0 = \frac{F_*}{2P_*}, \quad F(\dot{z}) = f(v_* \dot{z}). \quad (10)$$

From the mathematical viewpoint our problem is reduced to solution of the following dimensionless form of the non-linear system of integral and differential equations:

$$p(\tau) = Bi \int_0^\tau h_T(\xi) G_p(\tau - \xi) d\xi + \gamma \int_0^\tau F(\dot{z}) \dot{z}(\xi) p(\xi) G_p(\tau - \xi) d\xi - u^w(\tau), \quad (11)$$

$$\dot{z}(\tau) = \varepsilon_1 \left[ m_0 \int_0^\tau h_F(\xi) d\xi - \int_0^\tau F(\dot{z}) p(\xi) d\xi \right], \quad \dot{u}''(\tau) = k'' \dot{z}(\tau) p(\tau), \quad (12)$$

which yields the non-dimensional pressure  $p(\tau)$  and velocity  $\dot{z}(\tau)$ . The temperature is defined through the following formula

$$\theta(x, \tau) = Bi \int_0^\tau \dot{h}_T(\xi) G_\theta(x, \tau - \xi) d\xi + \gamma \int_0^\tau \int f(\dot{z}) \dot{z}(\xi) p(\xi) G_\theta(x, \tau - \xi) d\xi, \quad (13)$$

$$\{G_p(\tau), G_\theta(l, \tau)\} = \frac{1}{Bi} - \sum_{m=1}^{\infty} \frac{\{2Bi, 2\mu_m^2\}}{\mu_m^2 [Bi(Bi+1) + \mu_m^2]} e^{-\mu_m^2 \tau}, \quad (14)$$

and  $\mu_m$  are the roots of the following characteristic equation  $\operatorname{tg} \mu_m = Bi/\mu_m$ ,  $m = 1, 2, \dots$

The numerical analysis of the problem is performed using the Runge-Kutta method.

In this case the steel made parallelepiped plate with  $L = 0.01$  m,  $T_0 = 5^\circ\text{C}$ ,  $z^\circ = \dot{z}^\circ = 0$  and with non-constant friction coefficient is studied. In order to confirm the given conclusions, numerical analysis is carried out for  $Bi = 5$  (critical value  $\varepsilon_1 \approx \tilde{\varepsilon} = 586.5$ ), and the computational results are carried out for a few values of the parameter  $\varepsilon_1 = 400; 800$ .

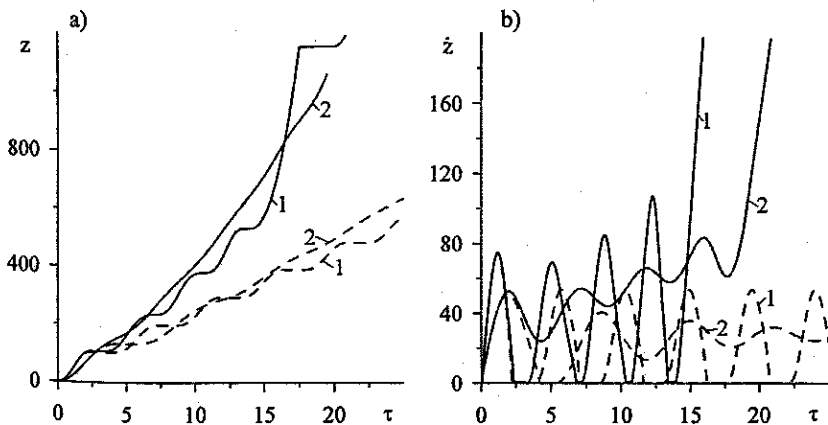


Figure 2 Time history of non-dimensional displacement (a) and body's velocity (b) for various values of  $\varepsilon_1$ , solid curves  $k'' = 0.001$ , dashed curves  $k'' = 0$  (curves 1:  $\varepsilon_1 = 800$ ; curves 2:  $\varepsilon_1 = 400$ ).

Also the dependence of non-dimensional body velocity  $\dot{z}(\tau)$  (friction force, contact pressure  $p(\tau)$ , contact temperature) on the non-dimensional time  $\tau$  is analysed.

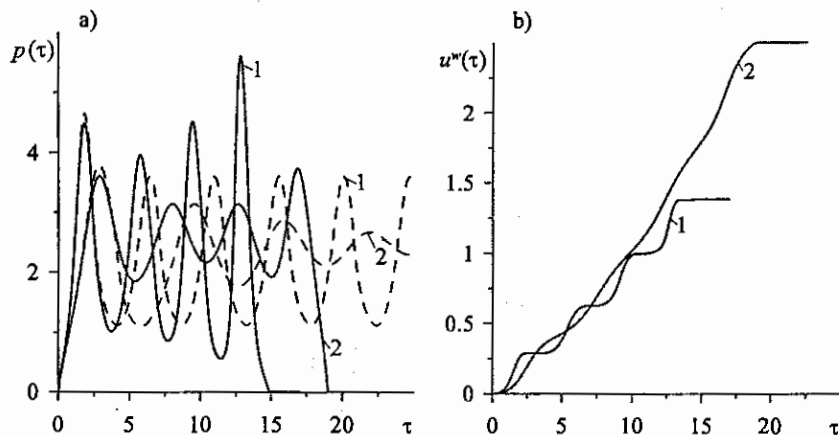


Figure 3 Time history of non-dimensional contact pressure (a) and wear (b) for various values of  $\varepsilon_1$ , solid curves  $k^w = 0.001$ , dashed curves  $k^w = 0$  (curves 1:  $\varepsilon_1 = 800$ ; curves 2:  $\varepsilon_1 = 400$ ).

For  $\varepsilon_1 = 800$ ,  $k^w = 0$  the stationary solution is unstable, and the stick-slip periodic orbit appears with the expected period  $T = 4.18$  (frictional auto-vibrations [3]). For  $k^w = 0.001$  wear occurs and the sliding contact is lost.

## References

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